

NITRO Construction Reamers



HIGH SPEED STEEL
Fractional / Black & Gold



PACKAGING:
All sizes are individually packaged.

4275N/4285N Construction Reamers

3-FLATS REDUCED SHANK

Construction or Car Reamers are especially adapted for heavy duty reaming as encountered in the fabrication of structural steel assemblies. They are tapered at the point to facilitate entering of holes which are out of alignment. Available in Spiral Flute and High Spiral Flute designs with 3-Flat Straight Shanks, or with Hex Nut Shanks.



4275N Spiral Flute



4285N High Spiral Flute

Size	Shank Dia.	Flute Length	Overall Length	Spiral Flute 4275N EDP No.	High Spiral Flute 4285N EDP No.
1/4"	1/4"	2-1/2"	4-3/8"	427N116	428N116
5/16"	5/16"	2-3/4"	4-5/8"	427N120	428N120
3/8"	3/8"	2-3/4"	4-5/8"	427N124	428N124
13/32"	13/32"	3-1/2"	5-3/8"	427N126	428N126
7/16"	7/16"	3-1/2"	5-3/8"	427N128	428N128
15/32"	15/32"	3-3/4"	5-7/8"	427N130	428N130
1/2"	1/2"	4"	5-7/8"	427N132	428N132
17/32"	1/2"	4"	5-7/8"	427N134	428N134
9/16"	1/2"	4"	5-7/8"	427N136	428N136
19/32"	1/2"	4-1/2"	6-3/8"	427N138	428N138
5/8"	1/2"	4-1/2"	6-3/8"	427N140	428N140
.652	1/2"	4-1/2"	6-3/8"	427N141	428N141
21/32"	1/2"	4-1/2"	6-3/8"	427N142	428N142
11/16"	1/2"	4-1/2"	6-3/8"	427N144	428N144
23/32"	1/2"	4-1/2"	6-3/8"	427N146	428N146
3/4"	1/2"	5"	6-7/8"	427N148	428N148
.776	1/2"	5"	6-7/8"	427N149	428N149

Size	Shank Dia.	Flute Length	Overall Length	Spiral Flute 4275N EDP No.	High Spiral Flute 4285N EDP No.
25/32"	1/2"	5"	6-7/8"	427N150	428N150
13/16"	1/2"	5"	6-7/8"	427N152	428N152
27/32"	1/2"	5"	6-7/8"	427N154	428N154
7/8"	1/2"	5"	6-7/8"	427N156	428N156
29/32"	1/2"	5"	6-7/8"	427N158	428N158
15/16"	1/2"	5"	6-7/8"	427N160	428N160
31/32"	1/2"	5"	6-7/8"	427N162	428N162
1"	1/2"	5"	6-7/8"	427N164	428N164
1.027	1/2"	5"	6-7/8"	427N201	428N201
1-1/16"	1/2"	5"	6-7/8"	427N204	428N204
1-1/8"	3/4"	5"	6-7/8"	427N208	428N208
1-3/16"	3/4"	5"	6-7/8"	427N212	428N212
1-1/4"	3/4"	5"	6-7/8"	427N216	428N216
1-5/16"	3/4"	5"	6-7/8"	427N220	428N220
1-3/8"	3/4"	5"	6-7/8"	427N224	428N224
1-7/16"	3/4"	5"	6-7/8"	427N228	428N228
1-1/2"	3/4"	5"	6-7/8"	427N232	428N232

Sizes 1-1/8" and above also available with 1/2" shank. Please call for price and availability.



No. of Pcs.	Sizes	4275N EDP No.	4285N EDP No.
Nitro® Construction Reamer Display Sets			
8	1 each of: 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16	427N8D	428N8D
16	2 each of: 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16	427N16D	428N16D
24	3 each of: 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16	427N24D	428N24D

Reamers

